



Steel Construction Certification Scheme Limited
4 Whitehall Court, Westminster, London SW1A 2ES
Tel: +44 (0) 20 7839 3980
Fax: +44 (0) 20 7747 8199
Email: scs@steelconstruction.org
www.steelconstruction.org

Welding Certificate

2273 – CPR – 0214 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0214.
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	ACS Stainless Steel Fixings Ltd
Facilities of the Manufacturer:	1 Cross Green Approach, Cross Green Industrial Park, Leeds, LS9 0SG
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	Up to and including S355JR in accordance with BS EN 10025-1:2004 Up to and including S355J2H in accordance with BS EN 10210-1:2006 Up to and including S355J2H in accordance with BS EN 10219-1:2006 1.4307 (X2CrNi 18-9), 1.4301 (X5CrNi 18-10), 1.4404 (X2CrNiMo 17-12-2), 1.4401 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2:2005
Responsible Welding Coordinator	Jayne Taylor Whitticks – CSWIP 3.1 EWT IWT (up to and including EXC 2)
Alternate	n/a
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	June 2014
Date of this issue	28 June 2016
Date of expiry	30 June 2019
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI